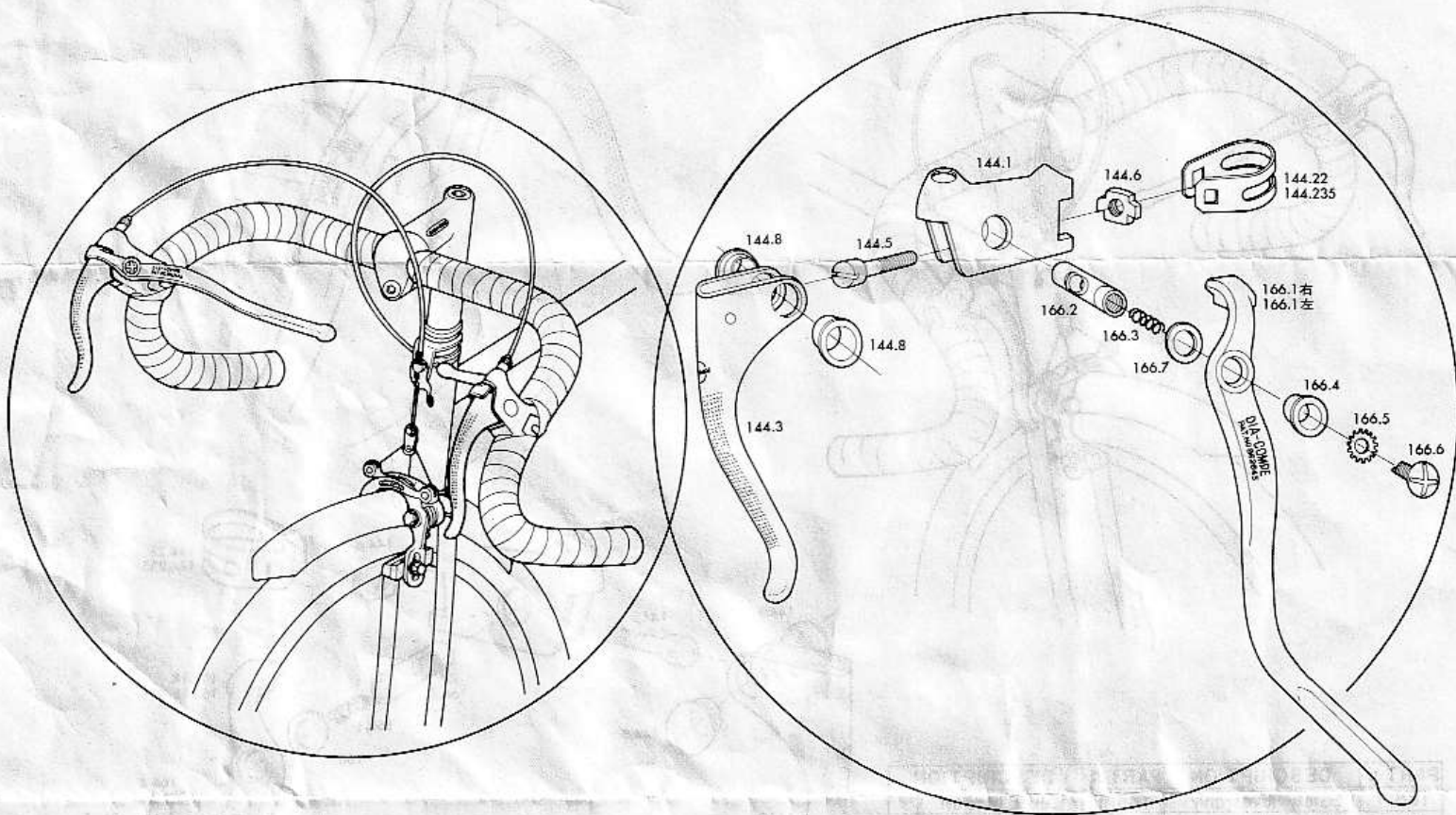


セフティレバー取付図



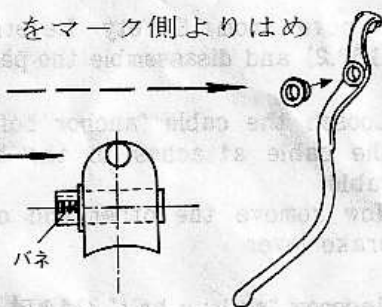
□レバーとレバー軸の取付け

レバー軸（赤玉No.166.2）に座金（No.166.7）をはめる。

セフティレバー本体（No.166.1）の穴部にナイロンブッシュ（No.166.4）をマーク側よりはめ込みレバー軸（赤玉No.166.2）に取付ける。-----→

レバー軸（No.166.2）の中にバネ（No.166.3）を入れる。-----→

止ネジ（No.166.6）に座金（No.166.5）をはめ、レバー軸（No.166.2）のネジ部に硬く締付ける。



注 この場合バネは必ずレバー軸（No.166.2）のネジ部に入れる事、バネによって止ネジ（No.166.6）のゆるみを防ぐためです。

止ネジ（No.166.6）の締付は10円銅貨でも締付けられます。

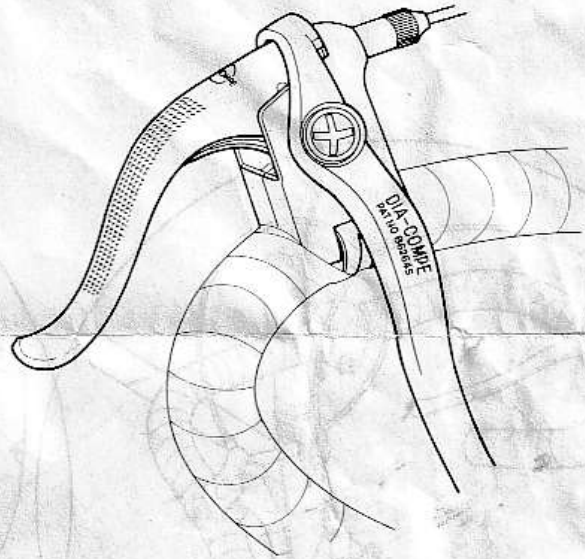
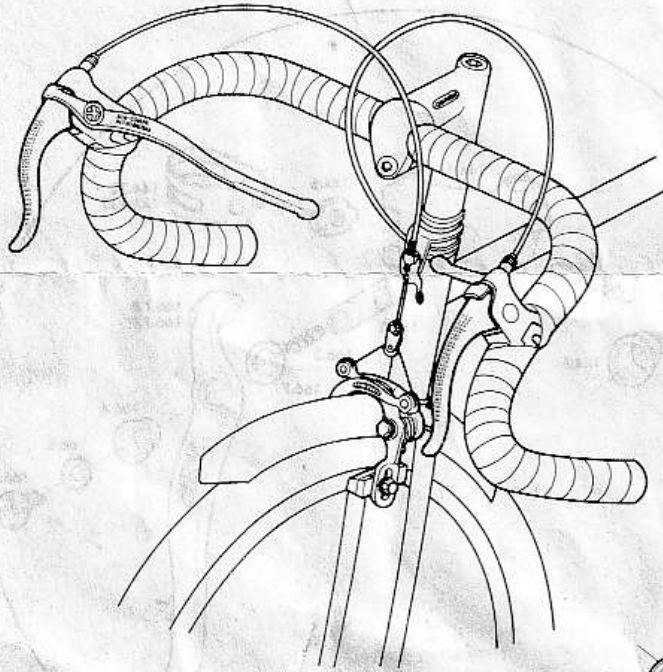


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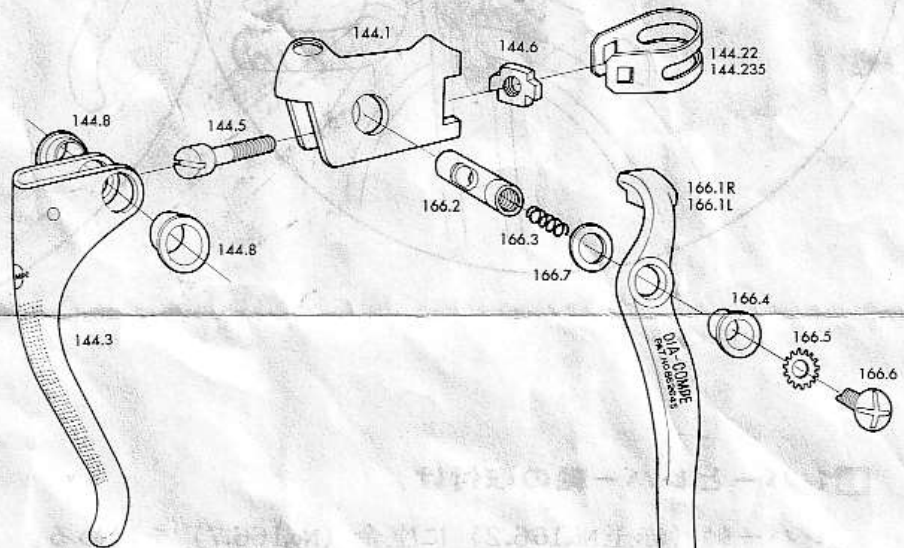
〒578 本社 及 工場 東大阪市若江南町1丁目9番15号 TEL 大阪 (721) 代表7051



SAFETY LEVER



PART #	DESCRIPTION	PART #	DESCRIPTION
166.1	Safety lever only	144.1	Lever bracket
166.2	Pull up bolt stud	144.22	Clamp for 22mm
166.3	Spring	144.235	Clamp for 23.5mm
166.4	Nylon bushing	144.3	Lever only
166.5	Star Washer	144.5	Pull up bolt
166.6	Screw	144.6	Pull up bolt nut
166.7	Brass Washer	144.8	Nylon bushing



1. Remove from Safety Levers the "pull up stud" (166.2) and disassemble the parts contained there-in.
2. Loosen the cable "anchor bolt nut" at point where the cable attaches to the brake and remove the cable.
Now remove the other end of the cable from the brake lever.
3. Unscrew "pull up bolt" (144.5) from lever and remove lever from handlebar leaving clamp (144.22) on handlebar.
Remove "pull up nut" (144.6) from clamp and replace with new one provided.
The ears of the pull up nut (144.6) should face away from handlebar.
4. With "pull up bolt" (144.5) completely removed from lever push "pull up bolt stud" (166.2) out of lever. Insert new longer "pull up bolt stud" through bracket (144.1) and lever (144.3) making sure that the nylon bushings (144.8) remain positioned between lever and bracket. The threaded hole in one end of the new "pull up bolt stud" (166.2) must face inward. Insert new "pull up bolt" (144.5) through hole in "pull up bolt stud" (166.2) so that head of pull up bolt seats in recess of "pull up bolt stud"
5. Hold the lever assembly over brake lever clamp on handlebar and screw "pull up bolt" (144.5) into "pull up nut" (144.6)
6. Place nylon bushing (166.4) over threaded end of stud with shoulder of bushing facing away from lever. Place Safety Lever (166.1) on stud so that forward end of Safety Lever is inserted between lever (144.3) and lever bracket (144.1). Now put second nylon bushing (166.4) onto "pull up bolt stud" so that shoulder of bushing fits into Safety Lever.
Insert spring (166.3) into threaded hole in end of "pull up bolt stud", place star washer (166.5) then brass washer (166.7) over screw (166.6) and tighten.
7. Determine desired position of Safety Levers (in relation to handlebar for fingertip reach) and secure by tightening "pull up bolt" (144.5) in lever.
8. Replace "end ferrule" of brake cable into lever. Insert other end of cable through "adjusting barrel" on brake and through hole in cable "anchor bolt". Hold brake shoes against wheel rim and pull cable taut. Tighten cable "anchor bolt nut".
Final adjustment can now be made with the adjusting barrel.